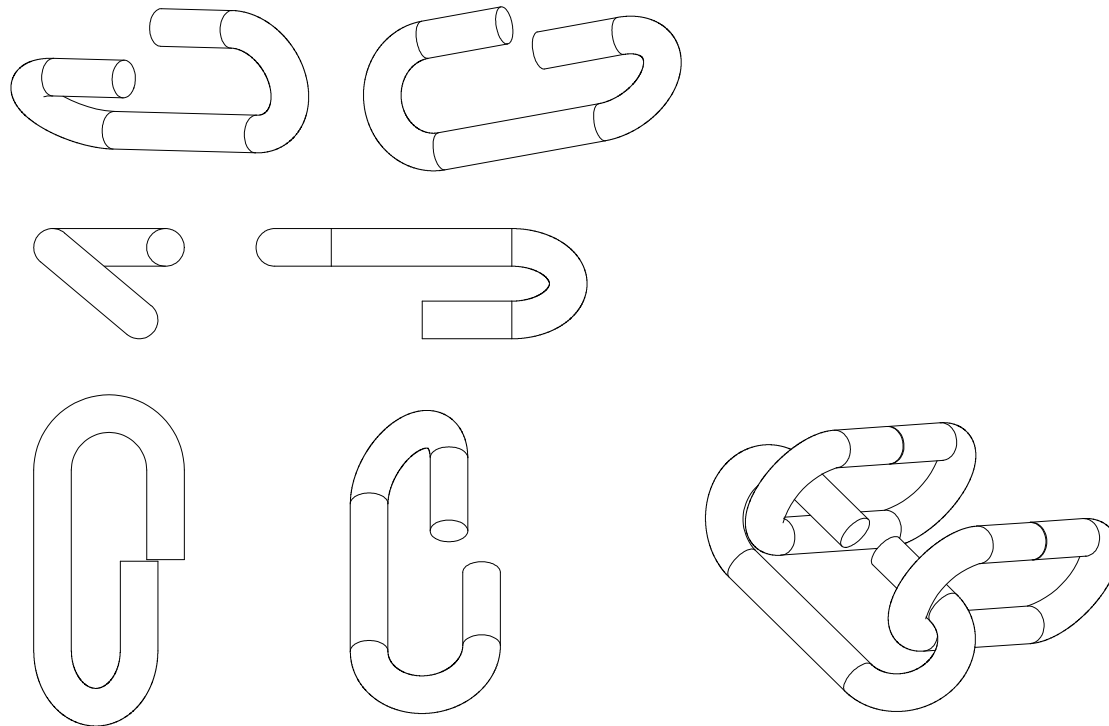


Links are supplied as individual links, in packs of 15, 30 or 100 (depending on type). With the exception of the Instanter link, the links are made of wire (nickel silver or soft iron) cut to length and bent to shape. The Instanter links are etched brass

To make up a coupling, you will need the appropriate selection of links (see box below)

The drawings show how to open a link so that a chain can be assembled and the link closed up again without spoiling its shape. The important point is that the link should be twisted to create an opening, never bent open as shown at bottom right

It is possible to insert the top link in the open hole in the drawer hook with a sharp tap but easier and less risky to twist the top link open and thread it through. With this approach, thread the middle link onto the top link and add the bottom link by twisting it open too.



Our coupling links enable three types of coupling to be assembled with the choice in all cases of either a nickel silver or a soft iron (magnetic) bottom link.

In all three cases, use 4CP 311A/B for the **top link**.

The main choice comes with the **middle link** and depends on the railway/period being modelled.

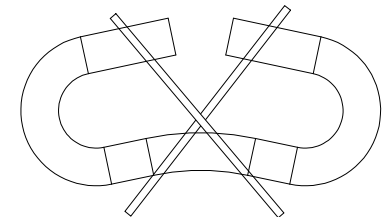
Options are:

Standard link - use 4CP 311A or B

Narrow link - use 4CP 313A

Instanter link - use 4CP 303A or B

For the **bottom link**, use 4CP 311A or (if you want to use a magnetic shunters pole to assist coupling and uncoupling) use 4CP 312A



Exactoscale Limited

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01245 263779

Including **The P4Track Company**

Part No INS 501

Part Name Assembling 3 link couplings

Material

Date Drawn

Scale 10:1

Remove all sharp edges

All dimensions in MM unless otherwise stated

www.exactoscale.co.uk

Company Reg. No. 05275090 Directors: L.C.Newman & A.J.Jukes VAT Reg. No. GB 848 6751 76
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Instruction number

INS 501

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